

Machine model

General Machine Data

- Manufacturer
- Model
- Serial Number
- Machine status
- Job ID

Domain-specific AM Machine Data

- Material Storage
- Material Handling
- Build Plate/Tool
- Build Environment

Technology-specific Machine and Process Data (LPBF, AFP...)

- Recoater
- Scanning optics
- Energy Input
- NC-Axes
- Pressure application
- Cutting

OPC UA

